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Nano-Scale Memory Devices: *Space-Time-Energy Trade-offs*

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Semiconductor Research Corporation**

Main Points

- ❑ Many candidates for beyond-CMOS nano-electronics have been proposed for memory, but no clear successor has been identified.
 - ❑ Methodology for system-level analysis
- ❑ **How is maximum performance related to device physics?**

Three integrated components of a Memory Device:



- ❑ 1) **'Storage node'**
 - ❑ physics of memory operation
- ❑ 2) **'Sensor'** which reads the state
 - ❑ e.g. transistor
- ❑ 3) **'Selector'** which allows a memory cell in an array to be addressed
 - ❑ transistor
 - ❑ diode

- ❑ All three components impact scaling limits for all memory devices

Space-Time-Energy Metrics

- ❑ Essential parameters of the memory element are:
 - ❑ cell size/density,
 - ❑ retention time, access time/speed
 - ❑ operating voltage/energy.
- ❑ None of known memory technologies, perform well across all of these parameters
- ❑ At the most basic level, for an arbitrary memory element, there is interdependence between operational voltage, the speed of operation and the retention time.
- ❑ More generally, cell dimensions are also part of the trade-off, hence the Space-Time-Energy compromise

Space-Action Principle for Memory

$$Energy \times time \times Volume = \min$$

$$E \cdot t \cdot V = \min$$

$$E \cdot t \cdot L = \min$$

$$E \cdot t \cdot N_{at} = \min$$

The Least Action principle is a fundamental principle in Physics

$$E \cdot t = \min \quad (\geq h)$$

Plank's constant
 $h=6.62 \times 10^{-34}$ Js

Three Major Memory State Variables

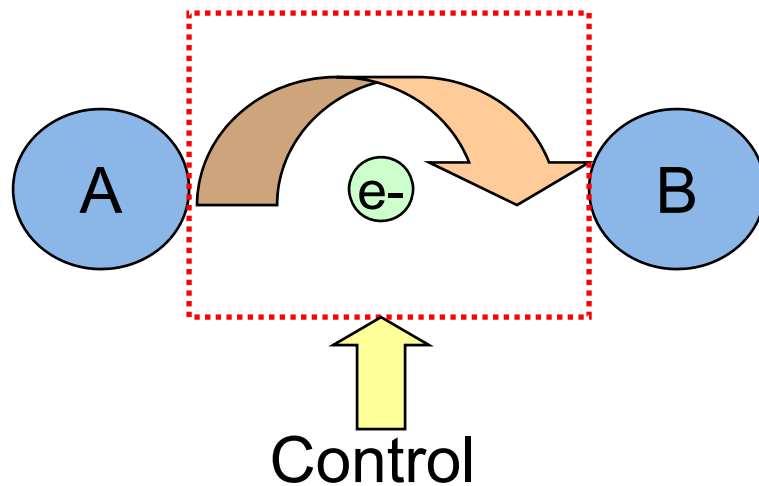


- ❑ **Electron Charge ('moving electrons')**
 - ❑ e.g. DRAM, Flash

- ❑ **Electron Spin ('moving spins')**
 - ❑ (STT-) MRAM

- ❑ **Massive particle(s) ('moving atoms')**
 - ❑ e.g. ReRAM, PCM, Nanomechanical, etc.

Charge-based Memories



DRAM/SRAM

Floating Gate Memory

SONOS

Requirements:

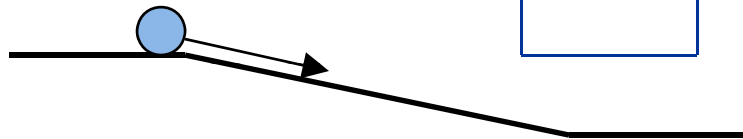
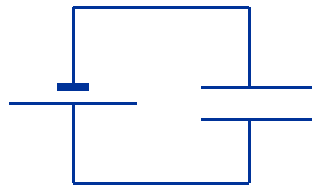
- 1) Efficient charge injection during programming
- 2) Suppressed back-flow of charge in store/read modes
- 3) Efficient erase
- 4) Min. charge/bit: $q=e=1.6 \times 10^{-19} \text{ Q}$

Barrier-less Ohmic Transport: The most efficient injection, but...



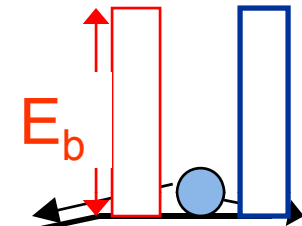
Write

$$I_{AB} \sim \Delta V$$



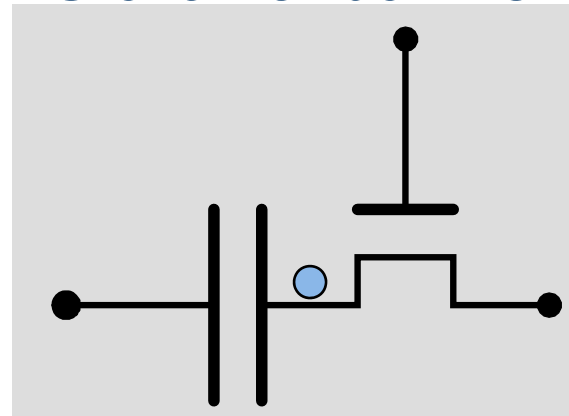
... difficult retention

Store



Charge-based memory is a two-barrier system

Example:
DRAM



Essential Physics



The operation of charge-based memory devices is governed by these basic equations, which put fundamental constraints on device and circuit parameters.

Boltzmann probability
of thermal excitation

$$\Pi = \exp\left(-\frac{E_b}{k_B T}\right)$$



$$I = I_0 \exp\left(-\frac{E_b}{k_B T}\right)$$

Heisenberg Relations

$$\Delta x \Delta p \geq \hbar$$

$$\Delta E \Delta t \geq \hbar$$



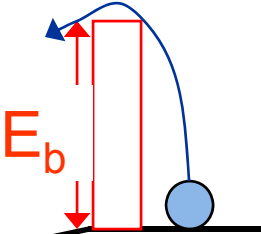
$$I = I_0 \exp\left(-\frac{2\sqrt{2m}}{\hbar} (a\sqrt{E_b})\right)$$

What is the minimum barrier height for the charge-based memory?

Thermionic leakage current (ideal case):

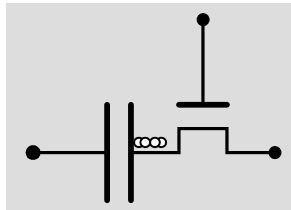
$$J_{th} = J_{th0} \cdot \exp\left(-\frac{E_b}{kT}\right)$$

Store



$$q = CV$$

$$25fF \times 0.5V = 3.75 fC$$



E_b , eV	Max. retention
0.7	4 ms
0.76	24 ms
0.8	77 ms
1.4	1 month
1.57	12 years

Standard DRAM requirement: 64 ms

High-barrier are needed for Non-volatile memory

→ E_{bmin} Min. barrier height for NVM

Problem: In Si devices $E_{bmax} < E_g = 1.1$ eV

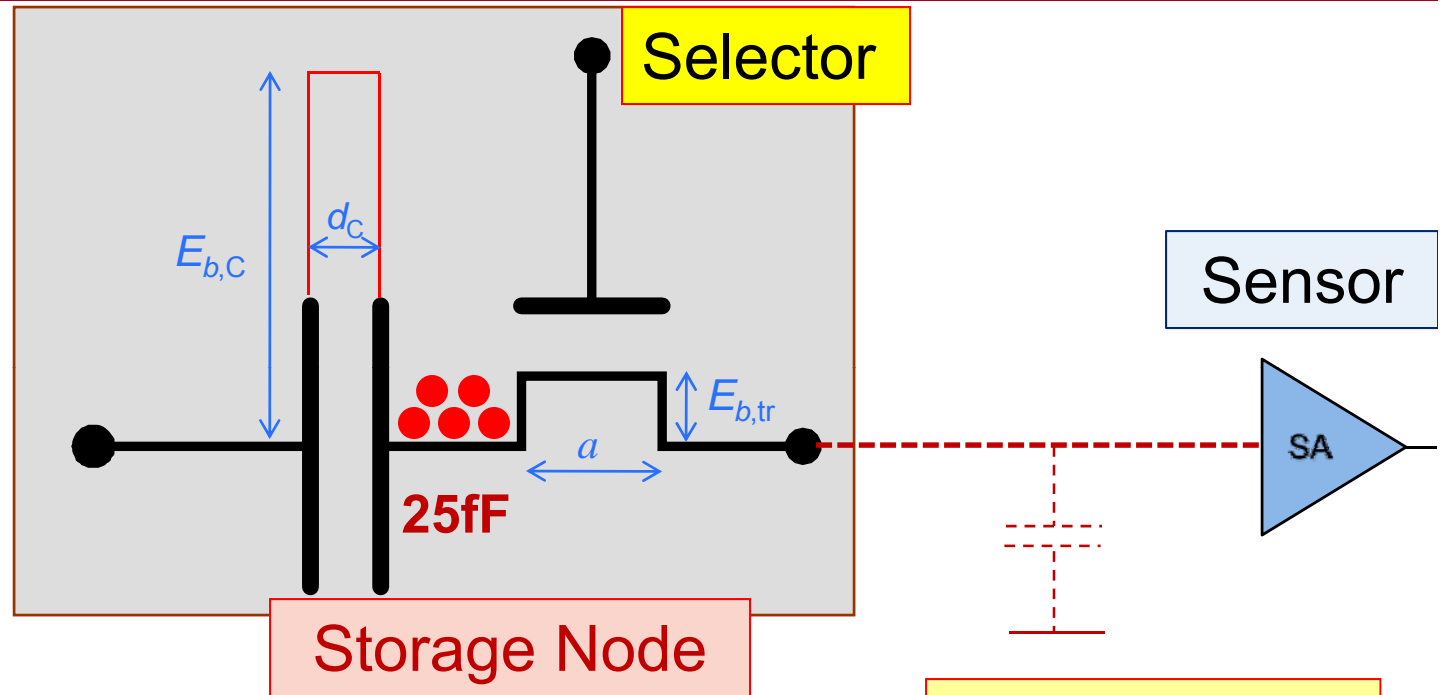
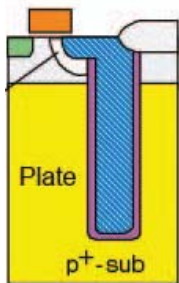
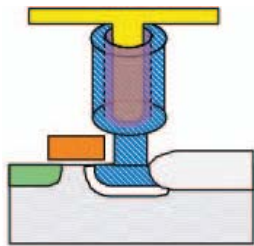
Volatile electron-based memory: DRAM



$$N_{el} = \frac{CV}{e}$$

$$E = \frac{CV^2}{2}$$

$$t = \frac{CV}{I}$$



$$N_{el} \sim 10^5$$

$$a = 10 \text{ nm}$$

$$V_{cap} = 6 \times 10^{-15} \text{ cm}^3$$

$$E \sim 10^{-14} \text{ J}$$

$$t_w \sim 1 \text{ ns}$$

$$C_{int} \propto \frac{\epsilon_0}{L} \sim \frac{88 \text{ pF}}{1 \text{ cm}}$$

DRAM summary

$$a=10 \text{ nm}$$

$$N_{el} \sim 10^5$$

$$E \sim 10^{-14} \text{ J}$$

$$V_{cap} = 6 \times 10^{-15} \text{ cm}^3$$

$$t \sim 1 \text{ ns}$$

$$E \times t \times V \sim 10^{-9} \text{ J-nm}^3$$

DRAM inherent issues:

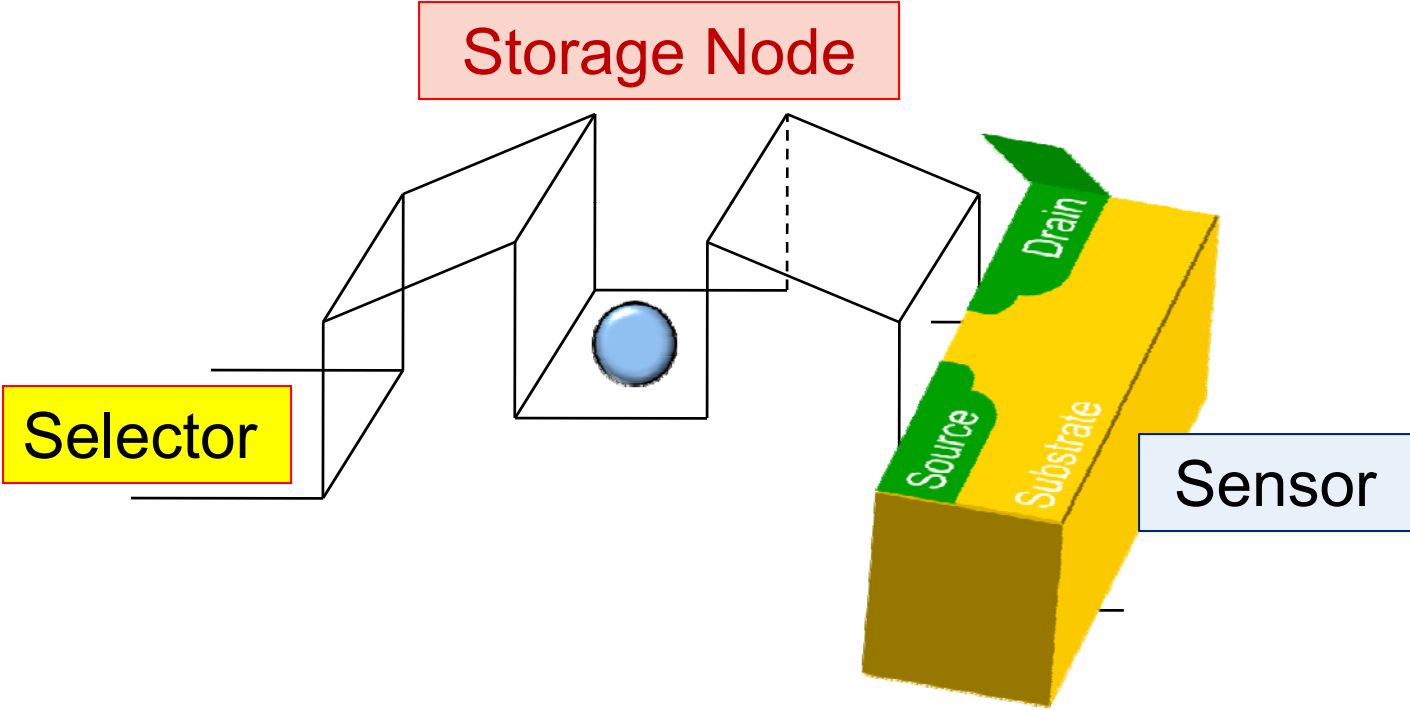
Selector

- Low barrier height - ***Volatility***

Sensor

- Remote sensing – ***Large size of Storage node***

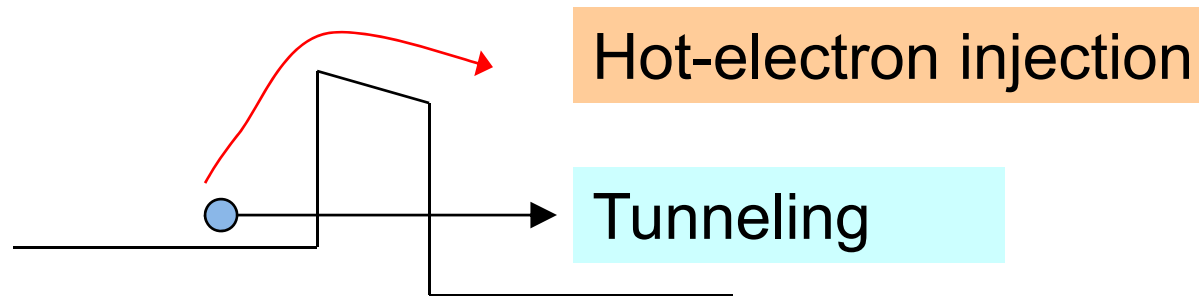
Flash: Local Sensing of Memory State



Charge injection problem in high-barrier systems

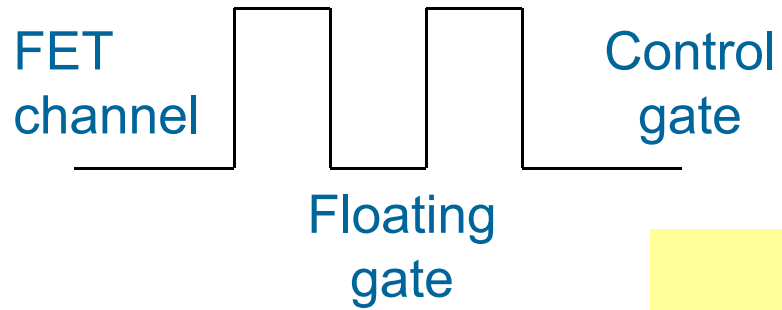
High-barriers are needed for Non-volatile memory

BUT: Barrier formed by an insulating material (large E_b) cannot be suppressed) – charge transport in the presence of barriers: ***Non-ohmic charge transport***

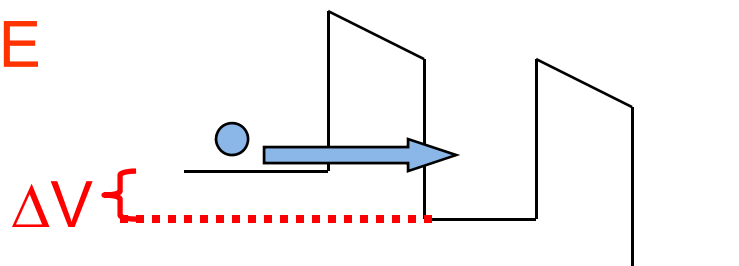


Floating gate memory: WRITE and STORE modes

'0'

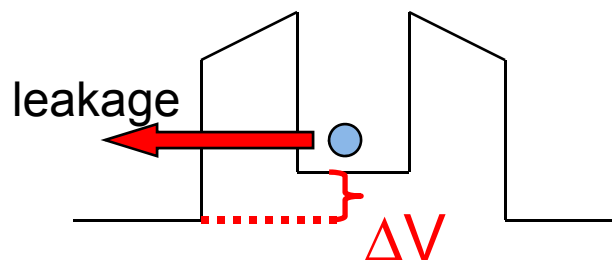


WRITE



$$t_w = \frac{q}{I} = \frac{C\Delta V}{I}$$

STORE



$$t_{ret} = \frac{q}{I} = \frac{C\Delta V}{I}$$

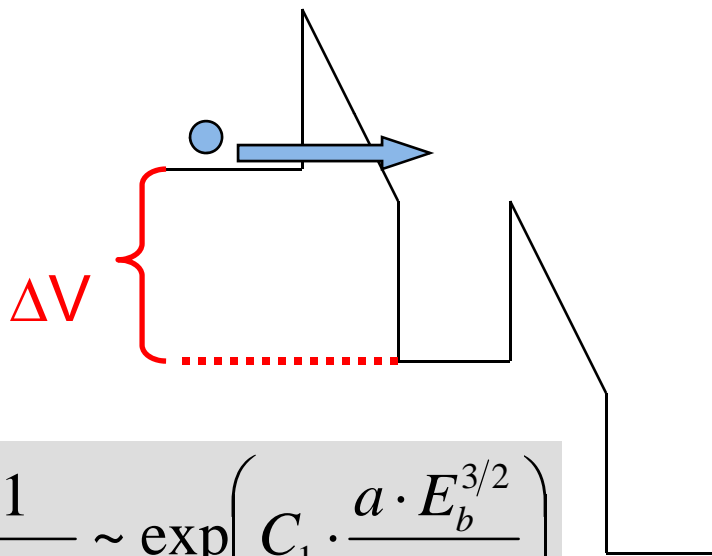
We need to create an asymmetry in charge transport through the gate dielectric to maximize the $I_{\text{write}}/I_{\text{ret}}$ ratio



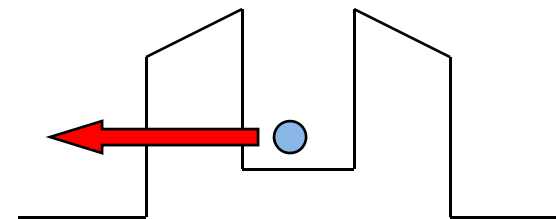
Floating gate cell:

Write – triangle barrier

Retention – trapezoidal barrier



$$t \sim \frac{1}{T_{F-N}} \sim \exp\left(C_1 \cdot \frac{a \cdot E_b^{3/2}}{\Delta V}\right)$$

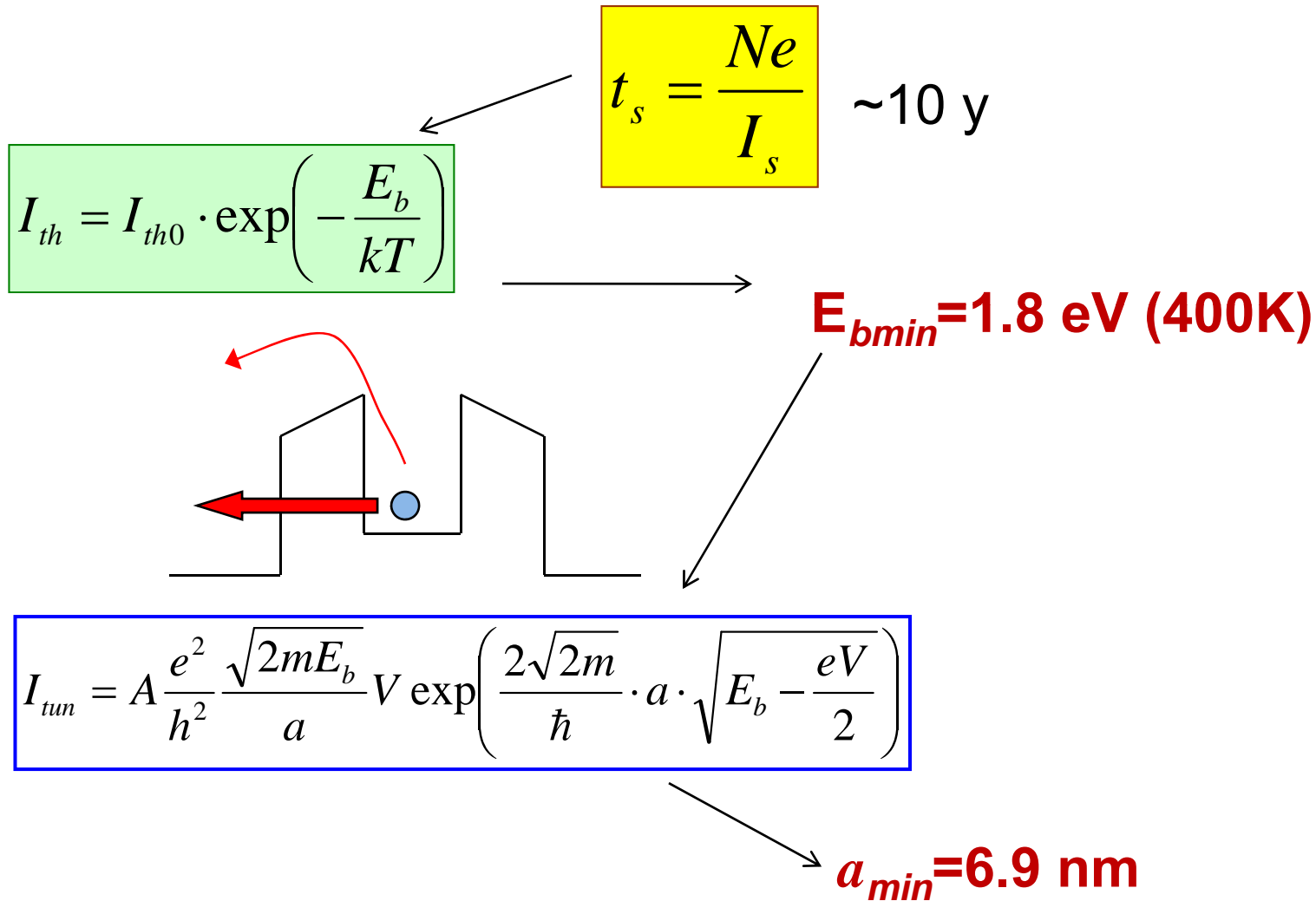


$$t_{\text{ret}} \sim \frac{1}{T_{DT}} \sim \exp\left(C_2 \cdot a \cdot \langle \sqrt{E_b} \rangle\right)$$

The asymmetry in charge transport between WRITE and STORE modes is achieved through different shape of barrier (triangle vs. trapezoidal)

Retention Analysis:

Minimum Barrier Height and Width:

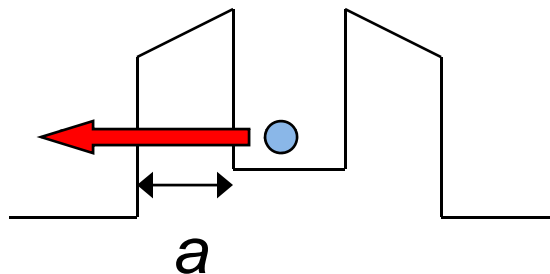


Floating Gate Cell Retention and WRITE characteristics



Retention: direct tunneling

$$V_{\text{stored}} < E_b$$



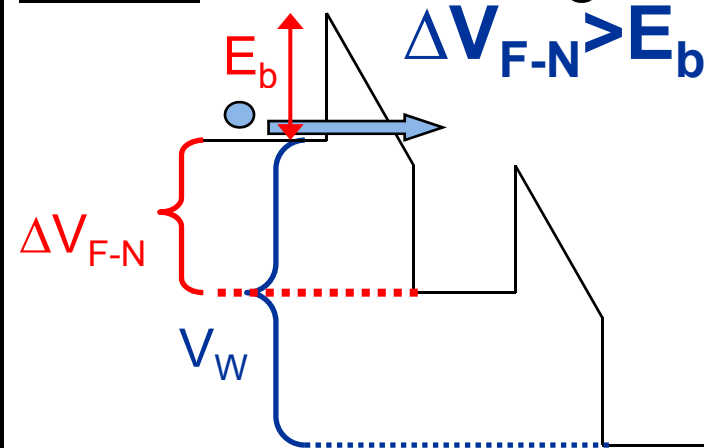
The retention time strongly depends on thickness

Ideal case



Barrier	E_b	V Ret	a	t Ret
Si/SiO ₂	3.1 eV	2 V	4 nm	4.35 min
Si/SiO ₂	3.1 eV	2V	5.4 nm	20 y
Min. barrier	1.8 eV	0.9 V	6.9 nm	11 y

Write: F-N tunneling:



$$V_{W \text{ min}} = 2 \cdot \Delta V_{F-N} \geq 2E_b$$

$$\text{Si/SiO}_2: E_b = 3.1 \text{ V}, V_{W \text{ SiO}_2} > 6.2 \text{ V}$$

For lower WRITE voltage E_b should be decreased:

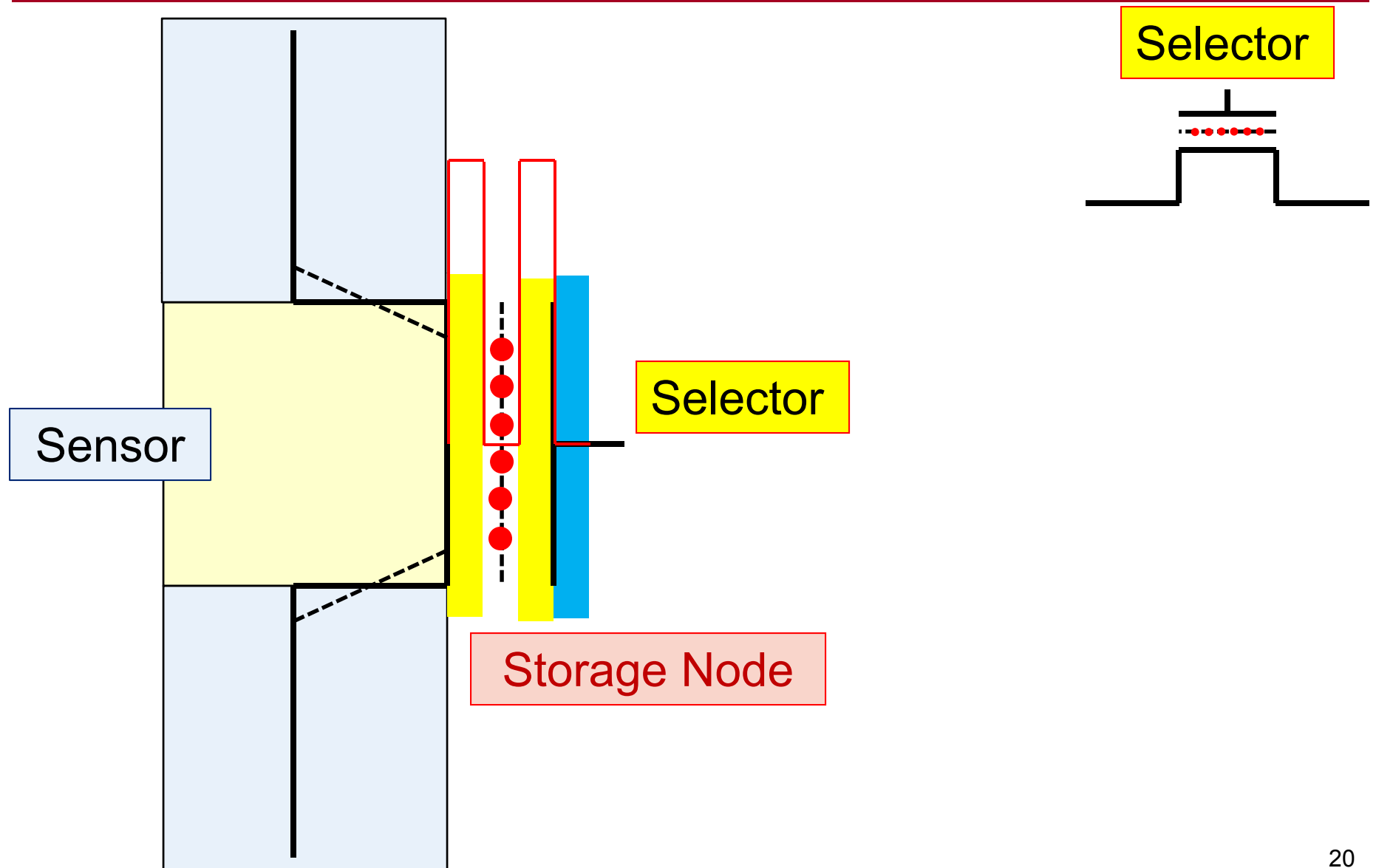
$$E_{b \text{ min}} = 1.8 \text{ eV} \quad \square \quad V_{\text{min}} > 4 \text{ V}$$

Barrier	E_b	V WR	a	t WR
Si/SiO ₂	3.1 eV	6.8 V	5.4 nm	1h
Si/SiO ₂	3.1 eV	12 V	5.4 nm	30ms
Min. barrier	1.5 eV	6 V	6.9 nm	40ms

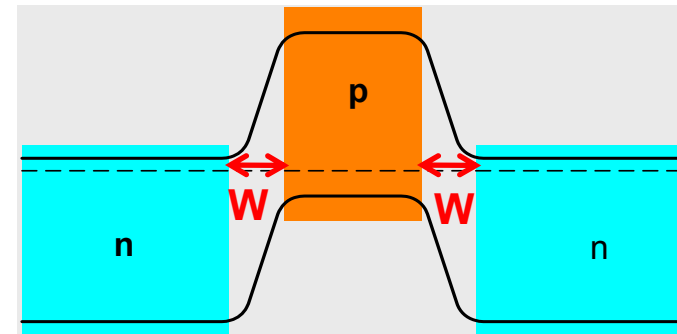
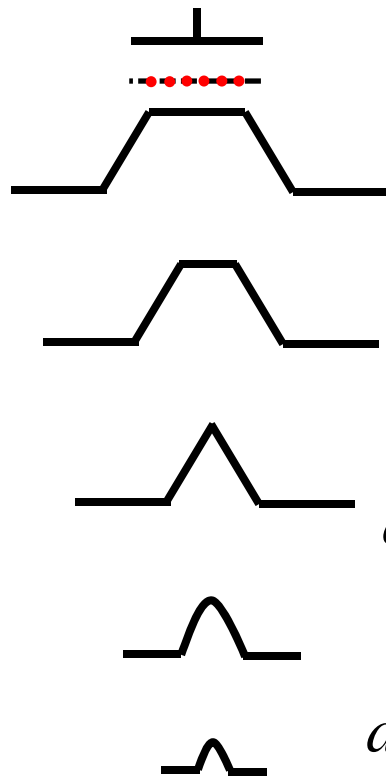
Voltage-Time Dilemma

- ◆ For an arbitrary electron-charge based memory element, there is interdependence between operational voltage, the speed of operation and the retention time.
- ◆ Specifically, the nonvolatile electron-based memory, suffers from the “barrier” issue:
 - ❖ High barriers needed for long retention do not allow fast charge injection
 - ❖ It is difficult (impossible?) to match their speed and voltages to logic

Flash Scaling limits due to 'Sensor'



Semiconductor Physics sets limits on barrier quality



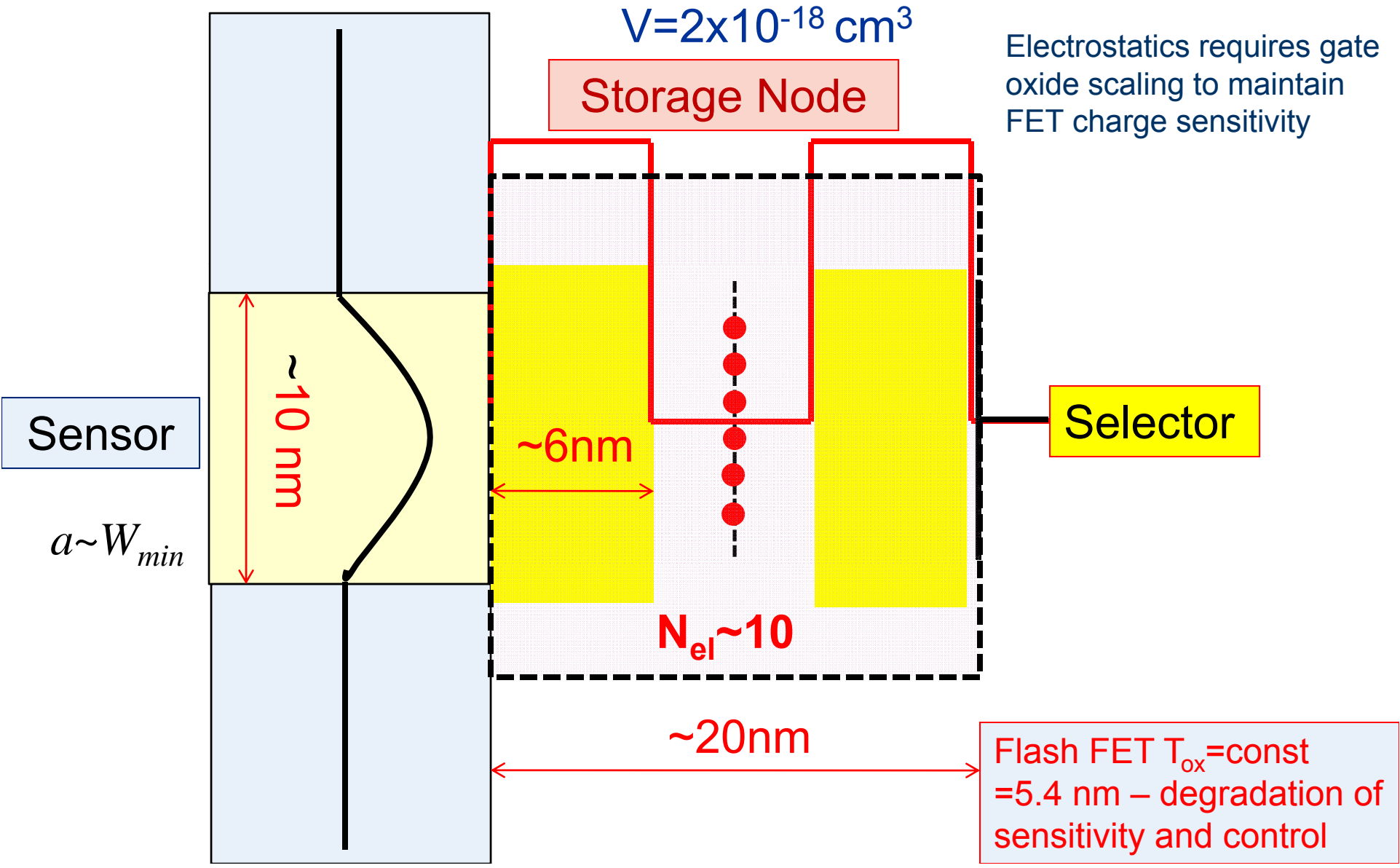
Depletion width

$$W \approx \sqrt{2\epsilon\epsilon_0 V_{bi} \frac{N_A + N_D}{N_A N_D}}$$

$$W_{\min} = \sqrt{2\epsilon\epsilon_0 E_g \frac{N_C + N_V}{N_C N_V}} \sim 10 \text{ nm}$$

N_C – effective density of states in the conduction band, for Si $N_C=2.8 \times 10^{19} \text{ cm}^{-3}$
 N_V – effective density of states in the valence band, for Si $N_V=1.4 \times 10^{19} \text{ cm}^{-3}$
 E_g – the band gap, for Si $E_g=1.12 \text{ eV}$

Flash in the limits of scaling



Flash Summary

$$a=10 \text{ nm}$$

$$N_{el} \sim 10$$

$$E \sim 10^{-15} \text{ J}$$

$$t \sim 1 \mu\text{s} = 1000 \text{ ns}$$

$$V = 2000 \text{ nm}^3$$

$$E \times t \times V \sim 10^{-9} \text{ J} \cdot \text{ns} \cdot \text{nm}^3$$



Conclusion on ultimate charge-based memories

- ◆ All charge-based memories suffer from the “barrier” issue:
 - ❖ High barriers needed for long retention do not allow fast charge injection
 - ❖ It is difficult (impossible?) to match their speed and voltages to logic
 - **Voltage-Time Dilemma**

Non-charge-based NVMs?



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Emerging Memory Devices

The Choice of Information Carrier

Desired: 'Benchmark' memory cell



Driver: Cell Scaling

Cell size, l	<10 nm
Store time, t_s	$>10^8$ s
Write time, t_w	$<10^{-7}$ s
Read time, t_r	$<10^{-7}$ s
Read Voltage, V_r	~ 1 V
Read current, I_r	$\sim 10^{-6}$ A
Read current density, J_r	$>10^6$ A/cm ²

Min. sense amplifier requirement
(R. Waser et al.)

Driver: Sensing



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Spin torque transfer MRAM

Magnetic storage node (Moving spins):

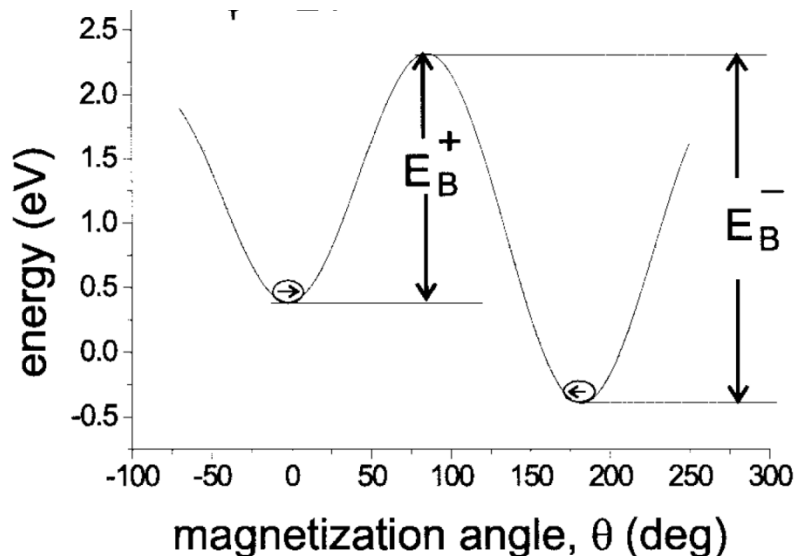


Energy Limit

$$f_{tr} = f_0 \exp\left(-\frac{E_b}{k_B T}\right) = f_0 \exp\left[-\frac{KV}{k_B T}\right]$$

$$(f_0 \sim 10^9 - 10^{10} \text{ c}^{-1})$$

$$t_{store} = \frac{1}{f_0} \exp\left[-\frac{KV}{k_B T}\right]$$



$$t_{store} > 10 \text{ y}$$

the anisotropy constant of a material

$$E_b = KV > 36k_B T \sim 1.25 \text{ eV}$$

volume

D. Weller and A. Moser, "Thermal Effect Limits in Ultrahigh-Density Magnetic Recording", IEEE Trans. Magn. 36 (1999) 4423

Magnetic storage node (Moving spins):

Size Limit



$$E_b = KV > 36k_B T \sim 1.25 \text{ eV}$$

the anisotropy
constant of a material

$$K \sim 0.1 - 1 \text{ J/cm}^3$$

volume

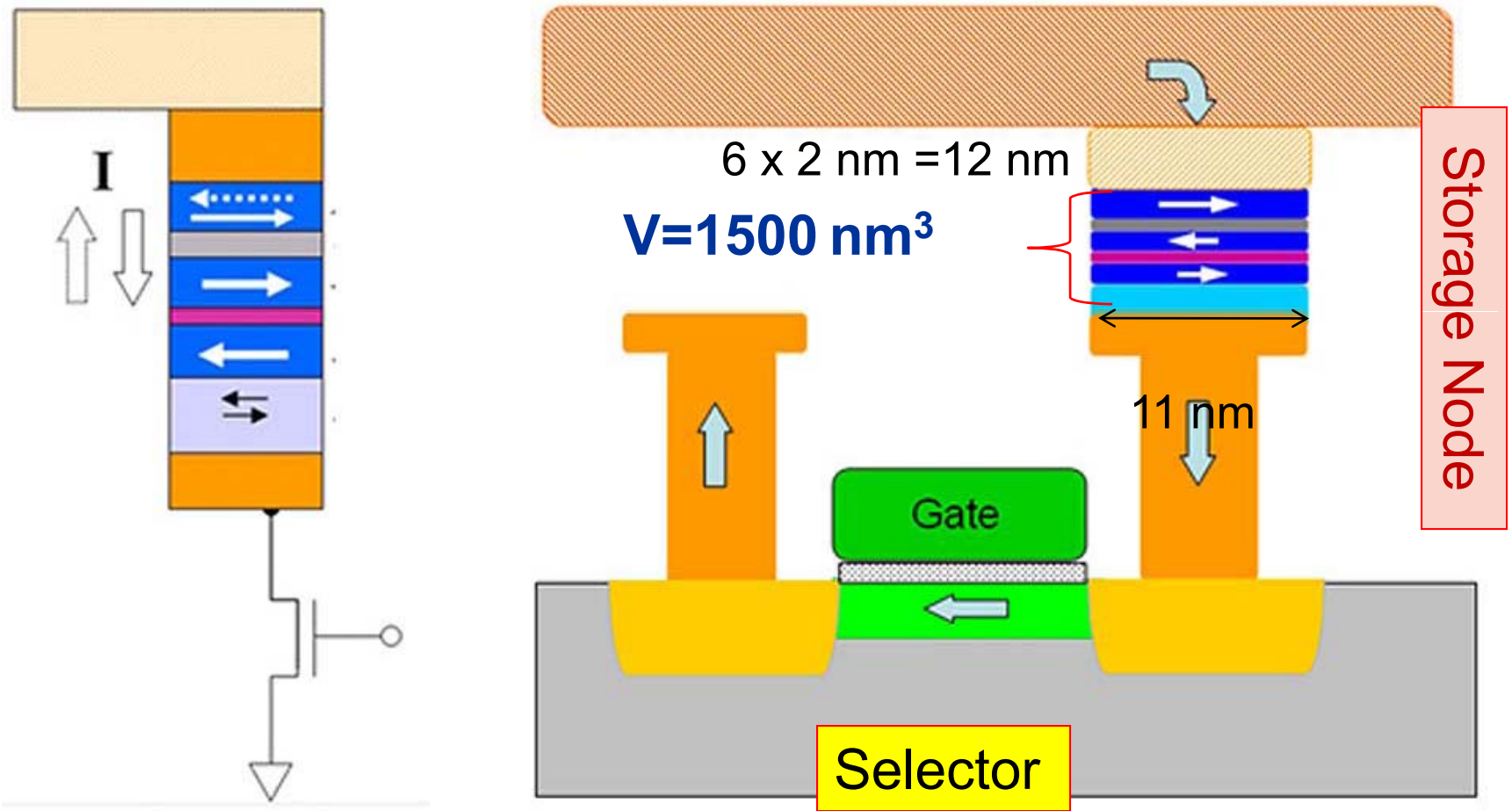
$$V = L^2 T \sim 2 \times 10^{-19} \text{ cm}^3$$

Thin film: $T = 2 \text{ nm}$ $L \sim 11 \text{ nm}$

$$N_{\text{at}} \sim 10^4$$

$$N_{\text{spin}} \sim 10^5$$

FET selector is biggest part of STT-MRAM in the limits of scaling



J-G. Zhu, Proc. IEEE 96 (2008) 1786

STT-RAM summary



$$V=1500 \text{ nm}^3$$

$$t_w \sim 1 \text{ ns}$$

$$E \sim 10^7 \text{ A/cm}^2 \times 11 \text{ nm}^2 \times 1 \text{ V} \times 1 \text{ ns} \sim 10^{-14} \text{ J}$$

$$E \times t \times V \sim 10^{-11} \text{ J-ns-nm}^3$$

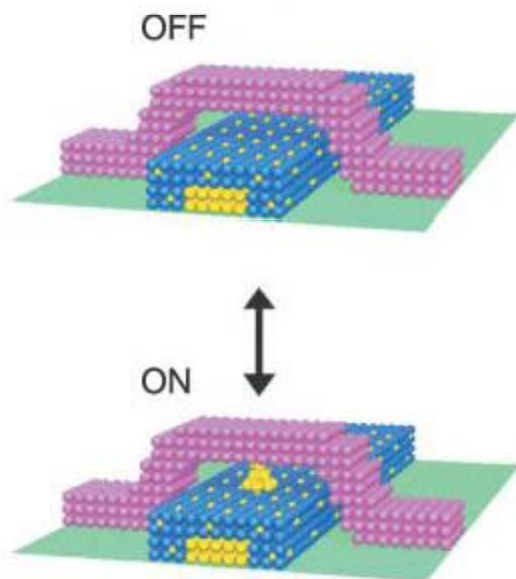


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Scaled ReRAM

Moving atoms: 'Atomic Relay'



Atomic-scale switch, which opens or closes an electrical circuit by the controlled reconfiguration of silver atoms within an atomic-scale junction.

Such 'atomic relays' operate at room temperature and the only movable part of the switch are the contacting atoms, which open and close a nm-scale gap.

- ◆ Small (~ 1 nm)
- ◆ Fast (~ 1 ns) - **projection**
- ◆ Low voltage (< 1 V)

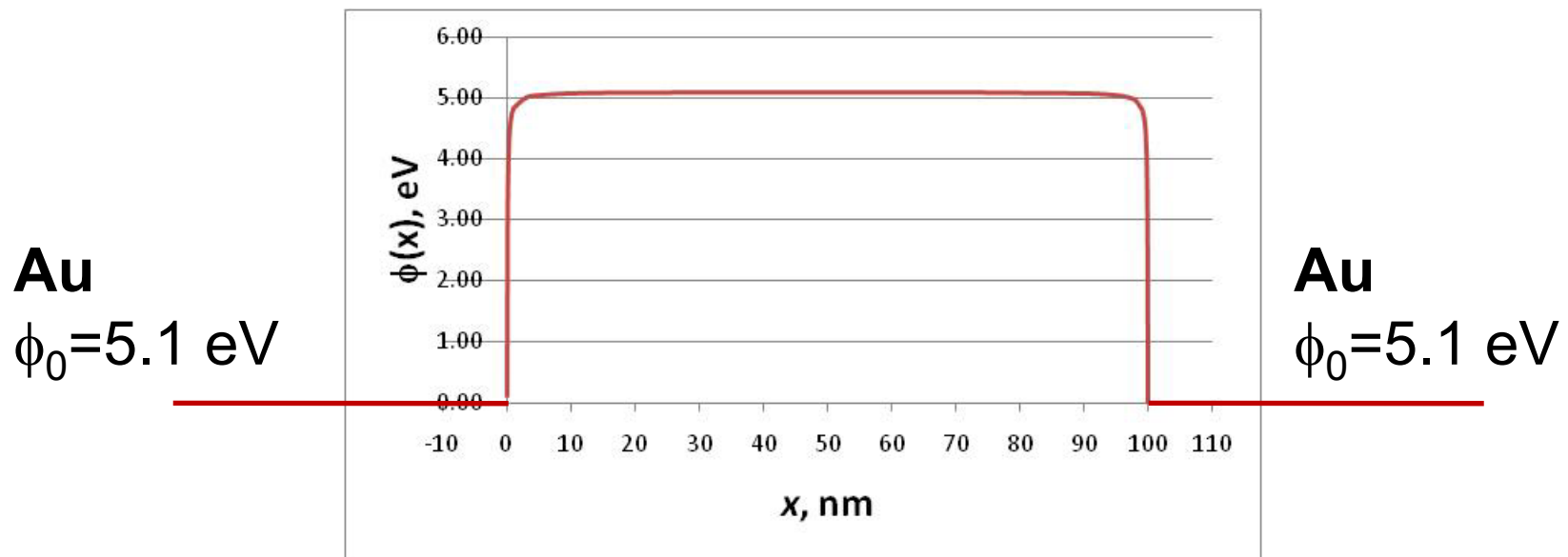
Nature **433**, 47-50 (6 January 2005)

Quantized conductance atomic switch

K. Terabe, T. Hasegawa, T. Nakayama and M. Aono

Two-sided barrier

$a=100$ nm



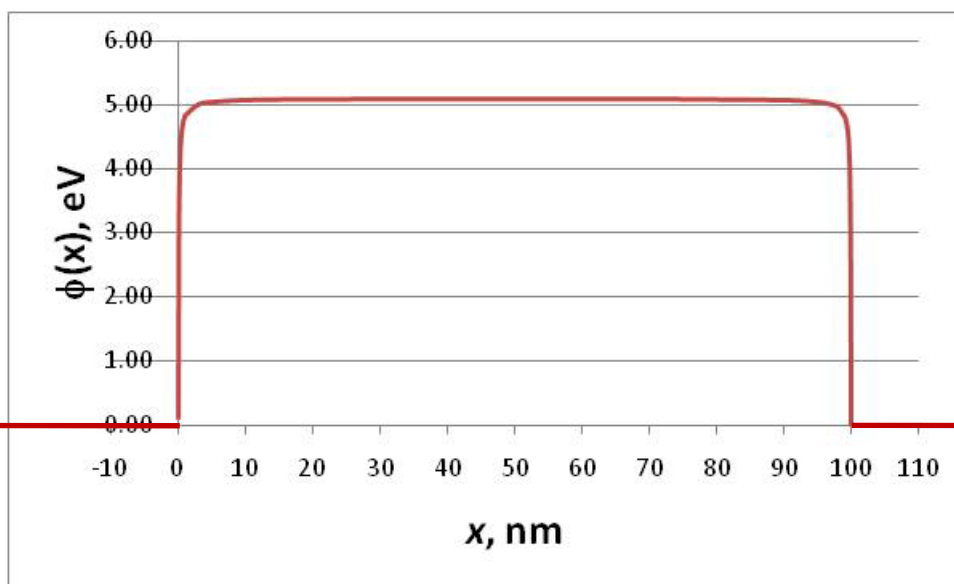
Both electrodes influence the potential of the electron within the electrode separation. For small gaps, the near electrode electric fields will influence the energy barrier

Interface-to-interface interaction

Two-side barrier

$a=100$ nm

Au
 $\phi_0=5.1$ eV

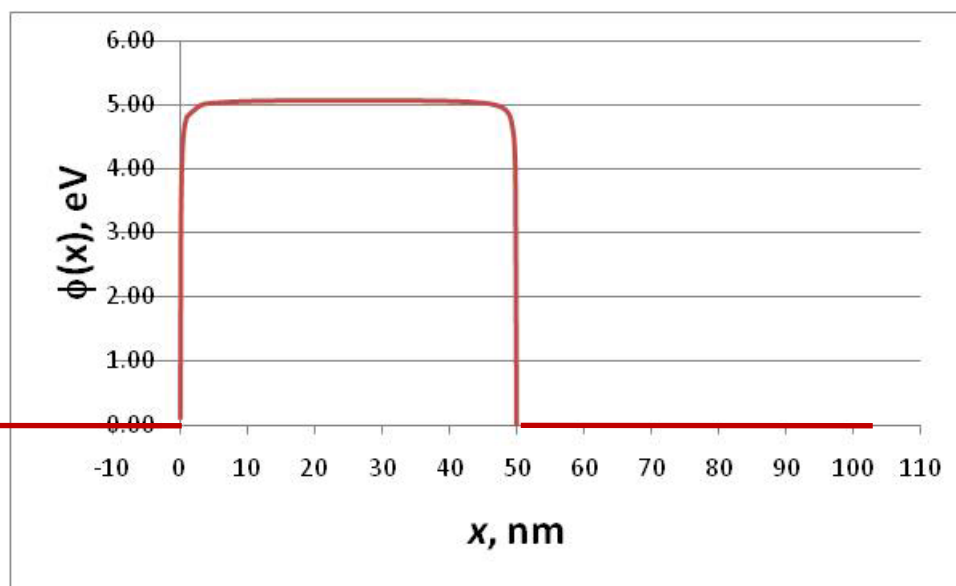


Au
 $\phi_0=5.1$ eV

Two-side barrier

$a=50$ nm

Au
 $\phi_0=5.1$ eV

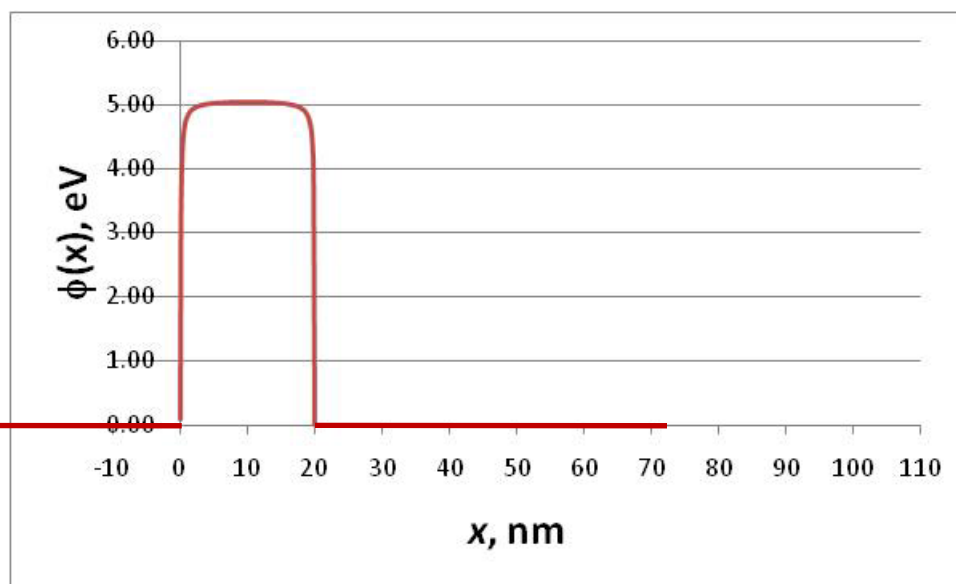


Au
 $\phi_0=5.1$ eV

Two-side barrier

$a=20$ nm

Au
 $\phi_0=5.1$ eV

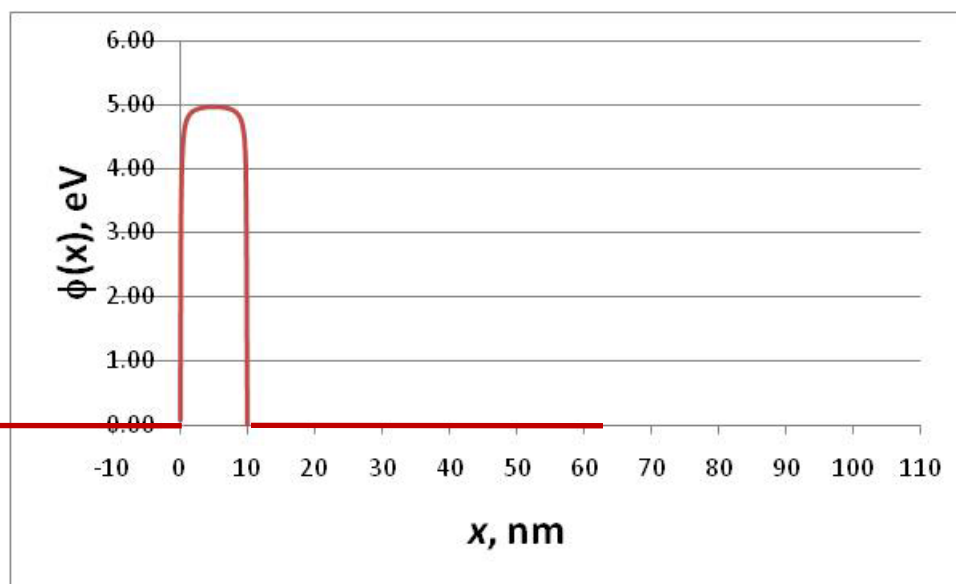


Au
 $\phi_0=5.1$ eV

Two-side barrier

$a=10$ nm

Au
 $\phi_0=5.1$ eV

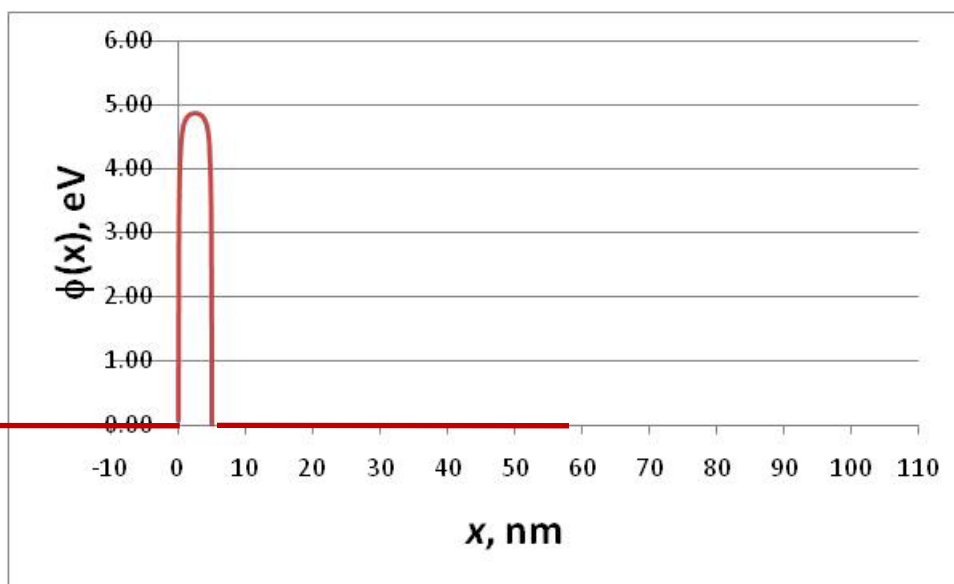


Au
 $\phi_0=5.1$ eV

Two-side barrier

$a=5$ nm

Au
 $\phi_0=5.1$ eV

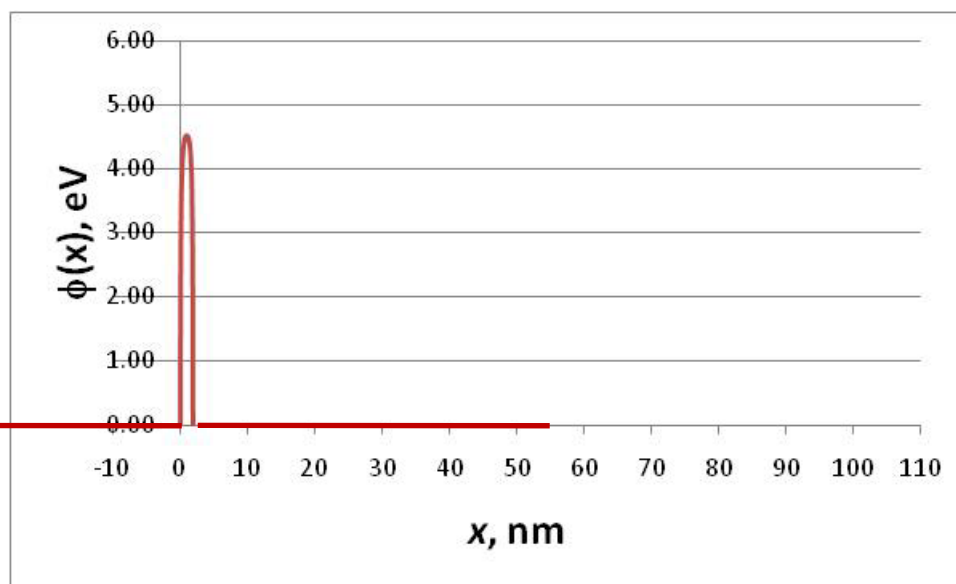


Au
 $\phi_0=5.1$ eV

Two-side barrier

$a=2$ nm

Au
 $\phi_0=5.1$ eV

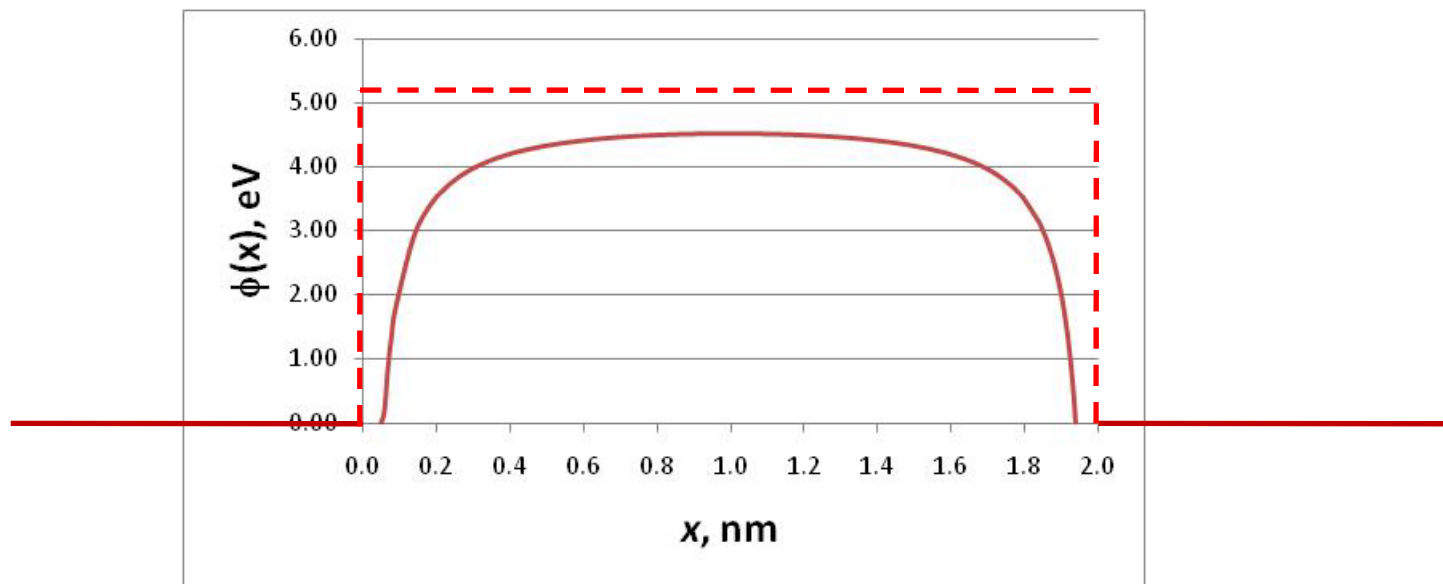


Au
 $\phi_0=5.1$ eV

Two-side barrier



$a=2$ nm

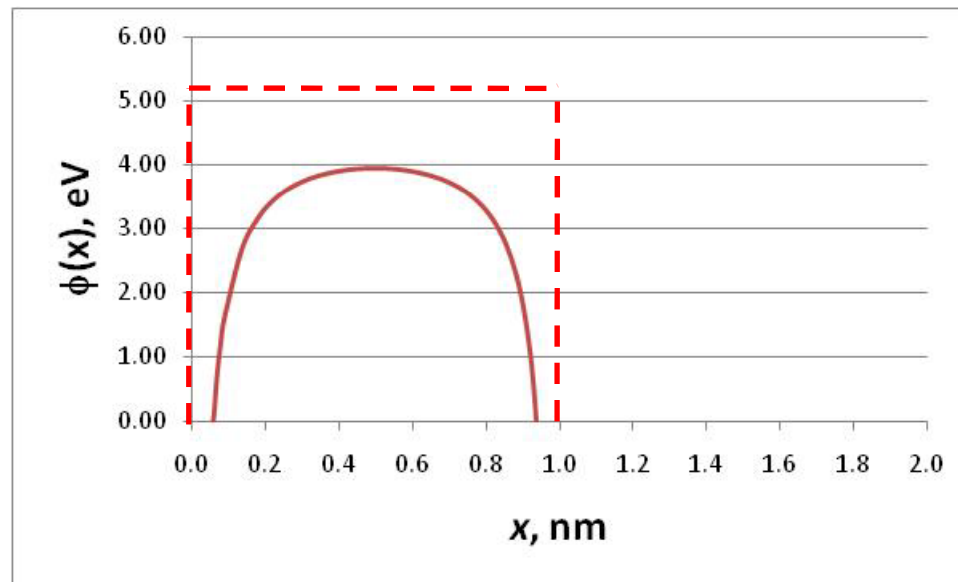


$V=0$

Two-side barrier



$a=1$ nm

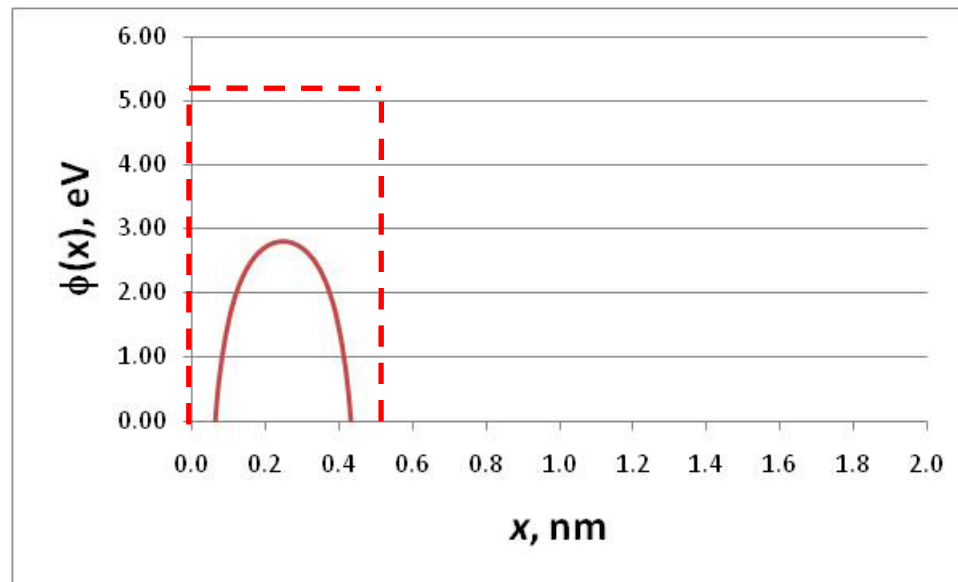


$V=0$

Two-side barrier



$$a=0.5 \text{ nm}$$

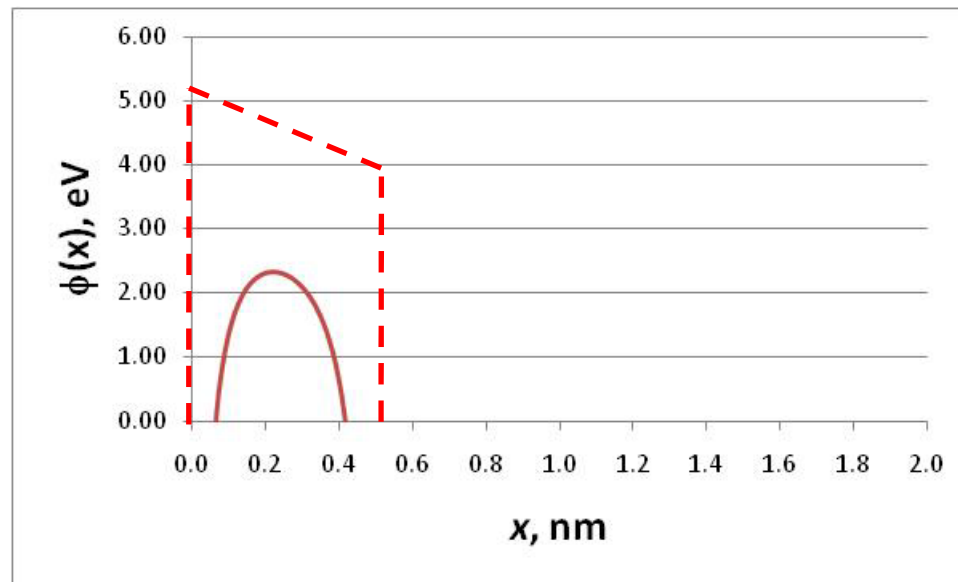


$$V=0$$

Two-side barrier



$a=0.5$ nm

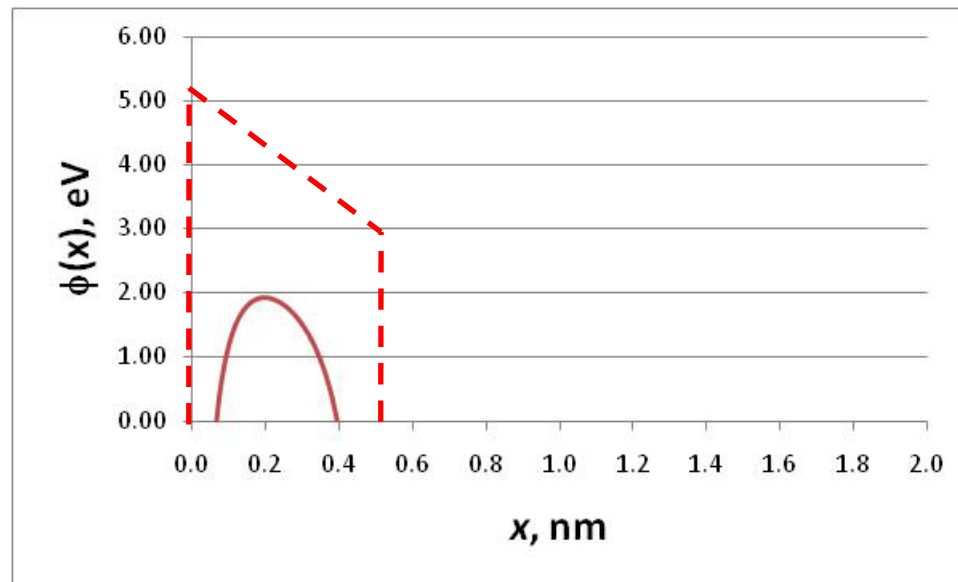


$V=1$ volt

Two-side barrier

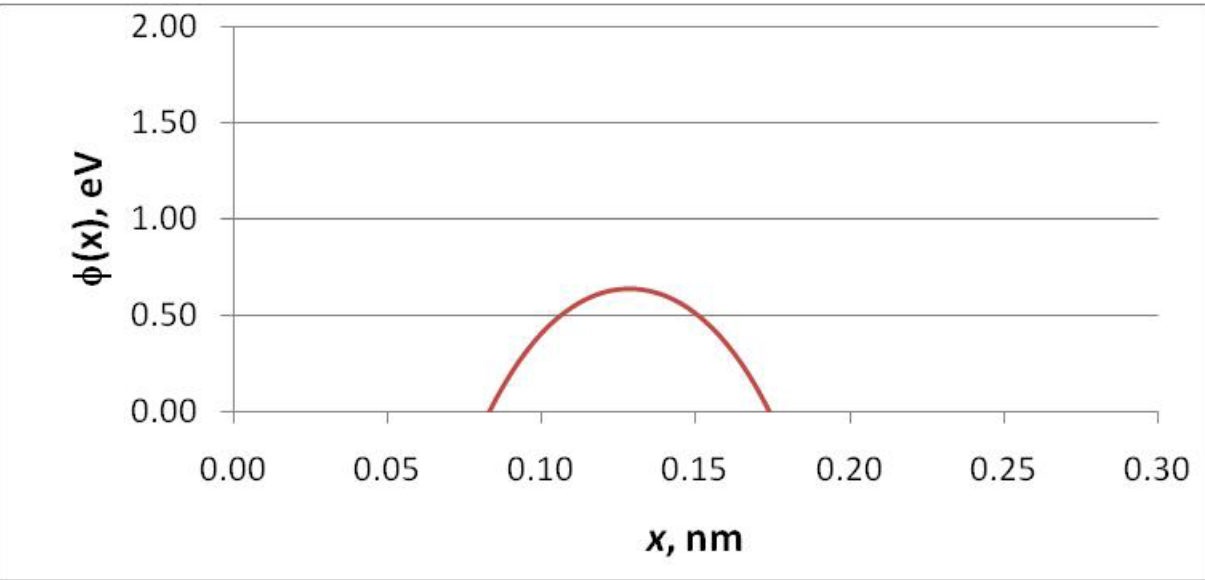
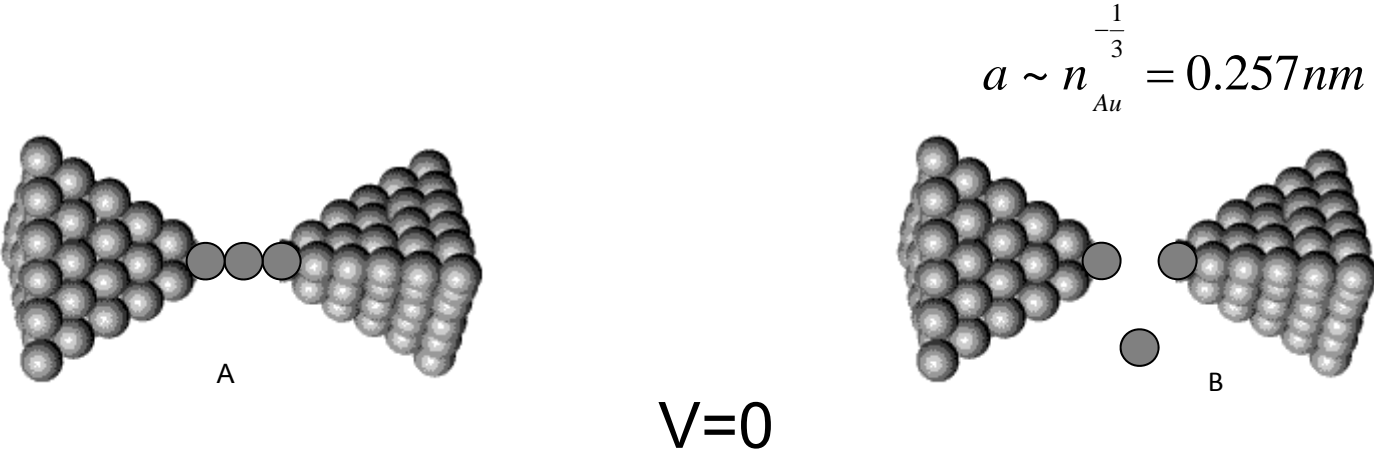


$a=2$ nm



$V=2$ volt

Ultimate ReRAM: 1-atom gap

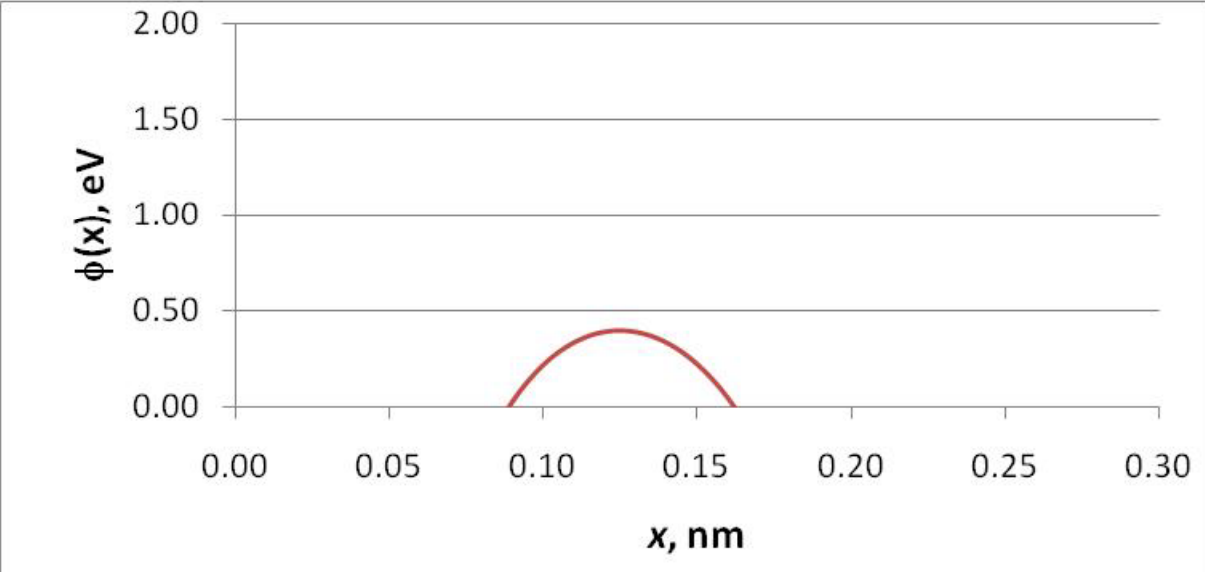
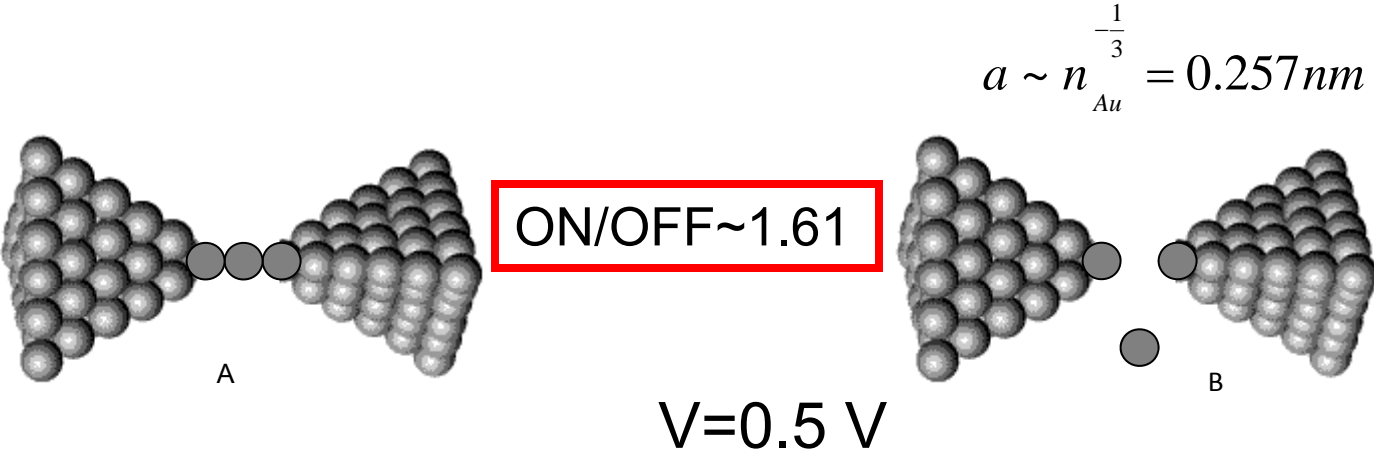


$E_b = 0.64 \text{ eV}$

$d_t = 0.09 \text{ nm}$

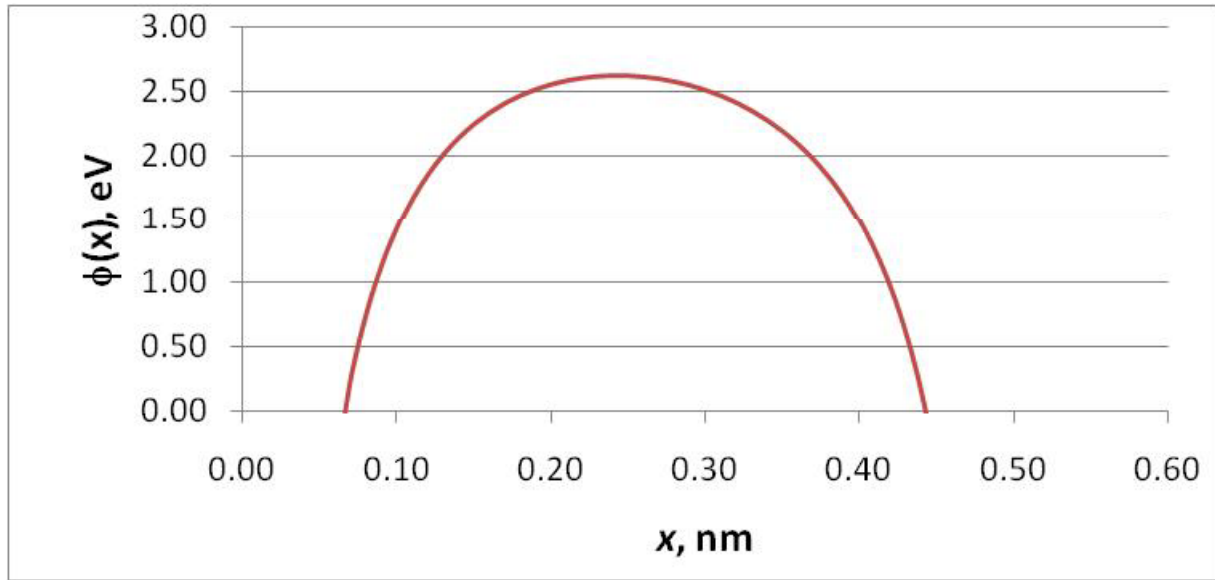
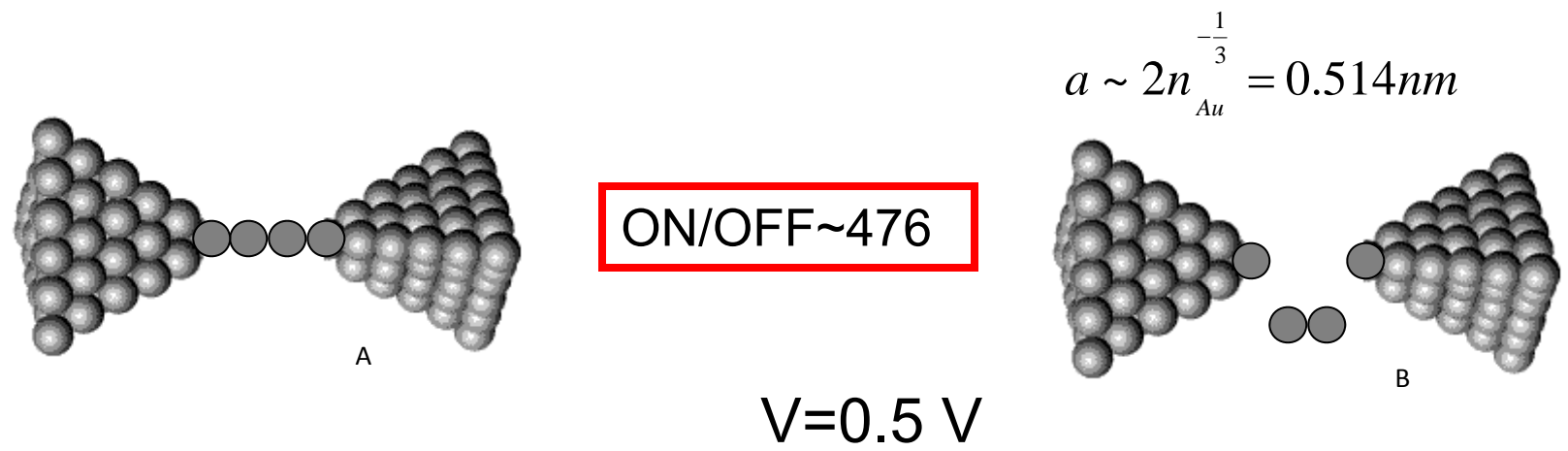
$d_t \ll a$

Ultimate ReRAM: 1-atom gap



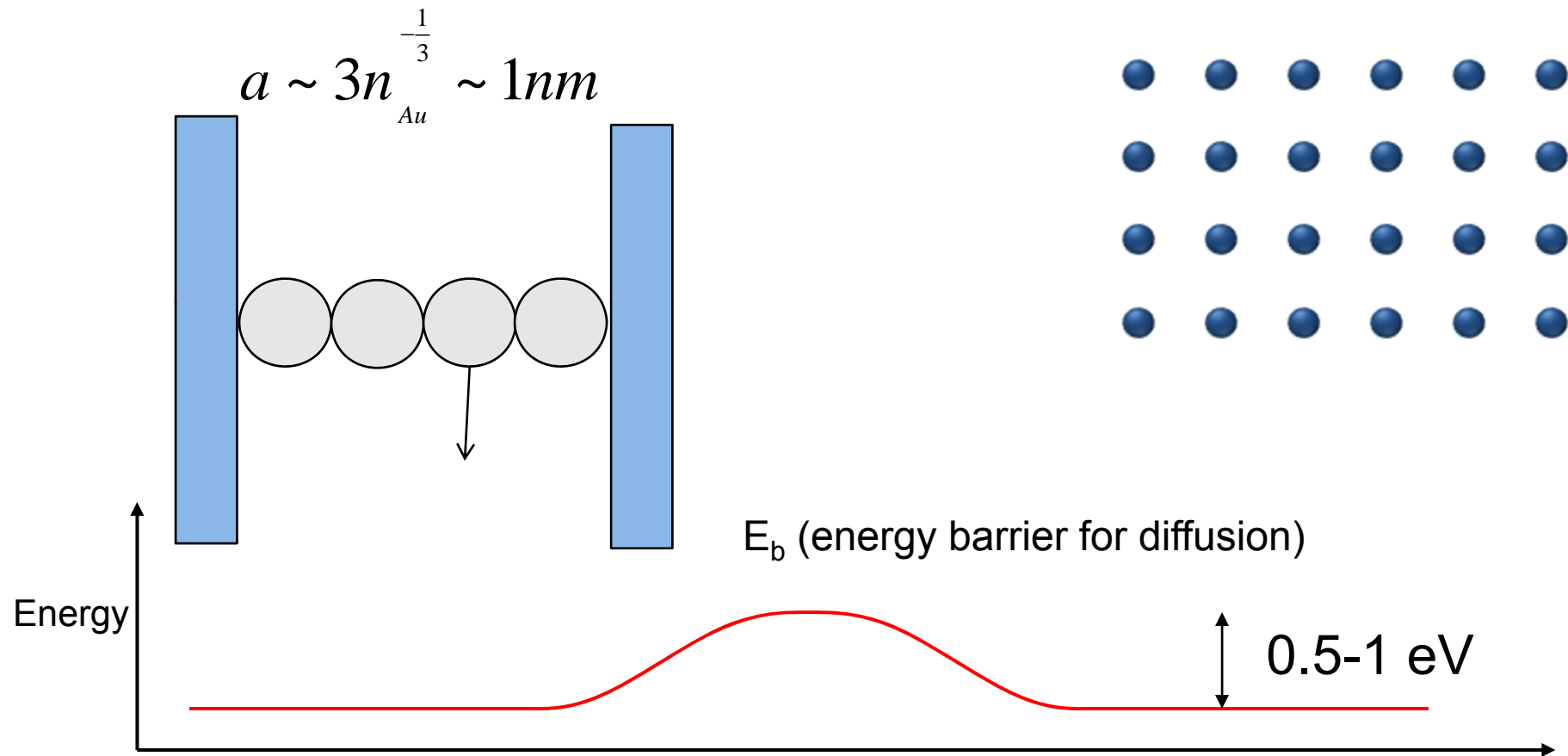
$E_b = 0.38 \text{ eV}$
 $d_t = 0.075 \text{ nm}$
 $d_t \ll a$

Ultimate ReRAM: 2-atom gap



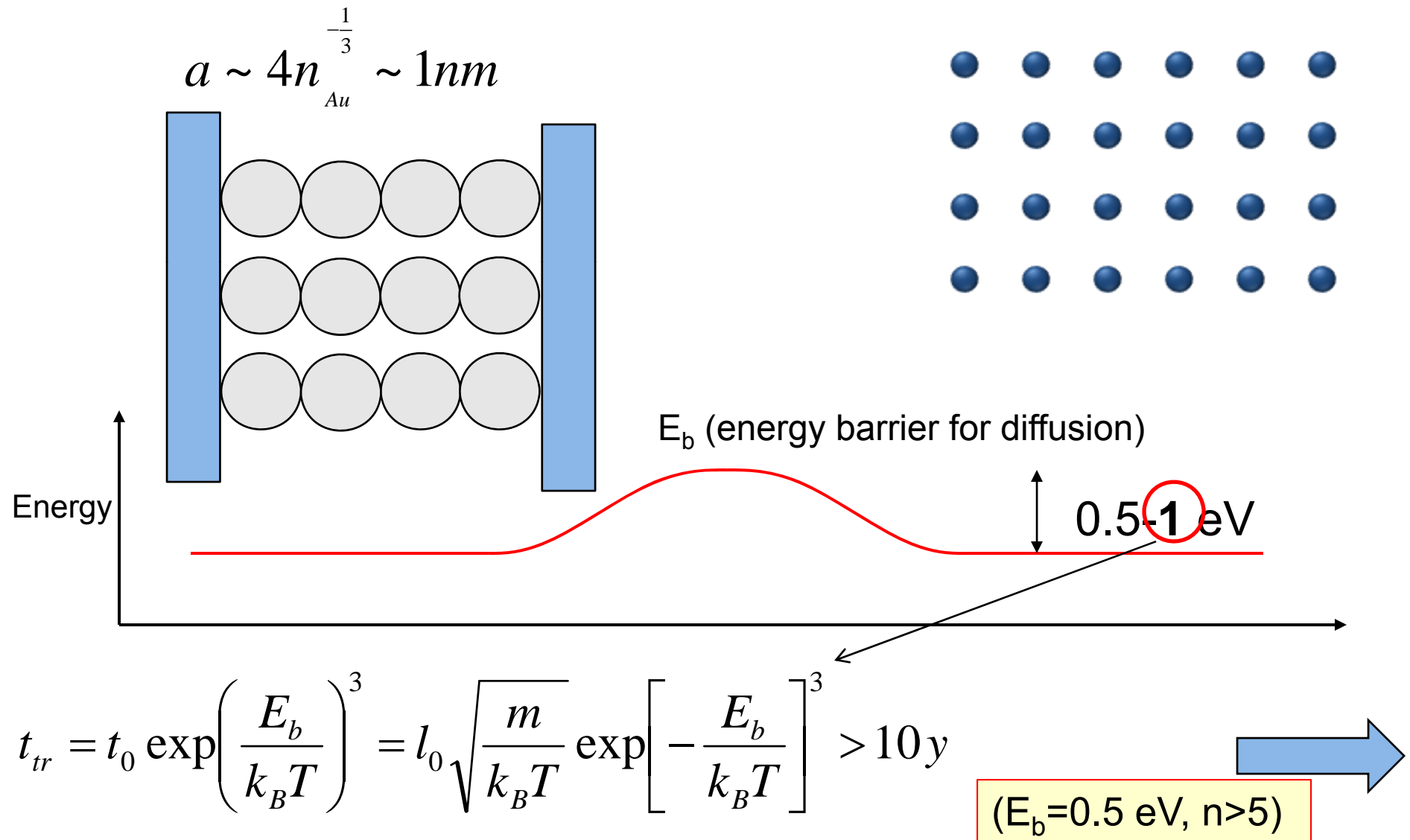
$E_b = 2.63 \text{ eV}$
 $d_t = 0.37 \text{ nm}$
 $d_t < a$

Ultimate Atomic Relay: 4-atom gap



$$t_{tr} = t_0 \exp\left(\frac{E_b}{k_B T}\right) = l_0 \sqrt{\frac{m}{k_B T}} \exp\left[-\frac{E_b}{k_B T}\right] \sim 2s$$

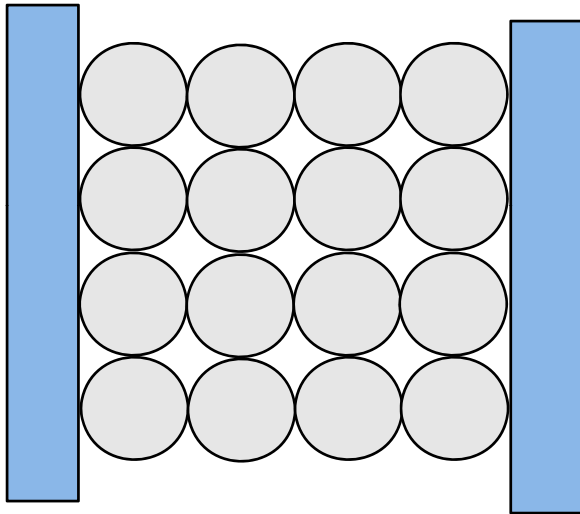
Ultimate Atomic Relay: 4-atom gap



Ultimate ReRAM: A summary



$$a = 1\text{nm}$$



$$V = 1\text{nm}^3$$

$$N_{\text{at}} \sim 100 \quad (64)$$

$$E \sim N_{\text{at}} * 1\text{eV} \sim 10^{-17}\text{J}$$

$$t \sim 1\text{ ns}$$

$$E \times t \times V \sim 10^{-17} \text{ J-ns-nm}^3$$



Summary

Main constraints due to sensor

	N_{carriers}	$V, \text{ nm}^3$	$E_w, \text{ J}$	$t_w, \text{ ns}$	Space-Action, J-ns-nm^3	Biggest component
DRAM	10^5	10^5	10^{-14}	1 ns	$\sim 10^{-9}$	Storage Node
Flash	10	10^3	10^{-15}	10^3 ns	$\sim 10^{-9}$	Sensor FET
STT-RAM	10^5	10^3	10^{-14}	1 ns	$\sim 10^{-11}$	Selector FET
ReRAM	100	1	10^{-17}	1 ns	$\sim 10^{-17}$	Selector FET

Constraints by sensor not considered

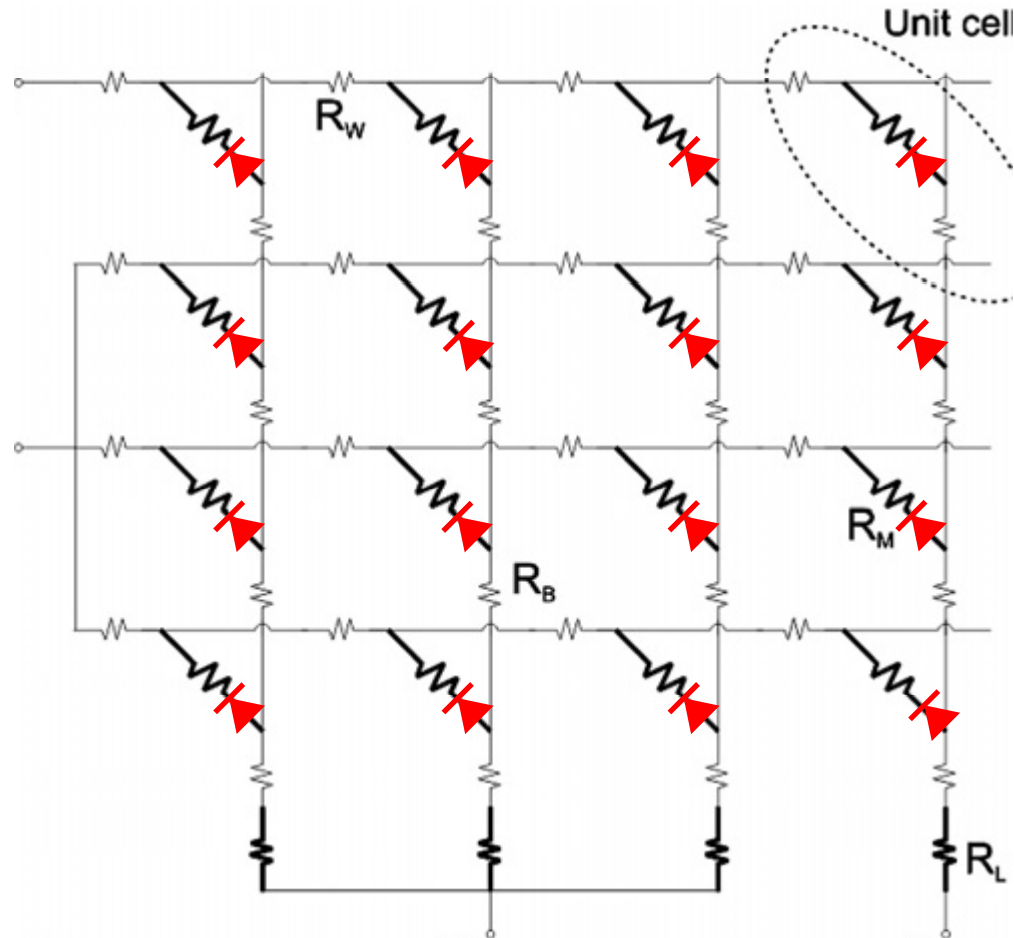


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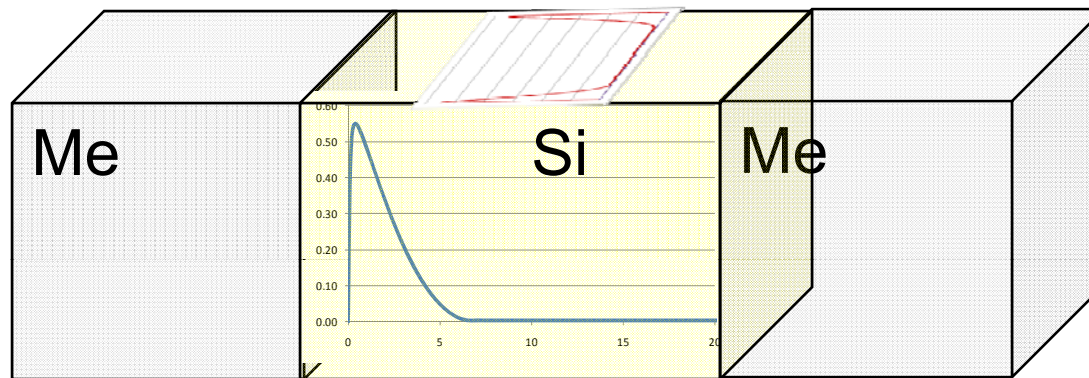


Back-Up slides

FET or Diode selector is biggest part of ReRAM in the limits of scaling

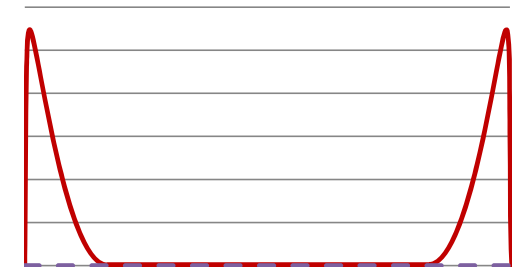


Scaling Limits of Diodes



$$N_d \leq N_C$$

$$W \approx \sqrt{\frac{2\epsilon\epsilon_0 V_{bi}}{N_D}} \sim 10 \text{ nm}$$



$$N_d \geq N_C$$

pn-diode → Esaki tunnel diode

Schottky diode → Ohmic contact

N_C – effective density of states in the conduction band, for Si $N_C = 2.8 \times 10^{19} \text{ cm}^{-3}$

Space-Action: Flash

