

# Research Needs for Compact Modeling

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Device Sciences Compact Modeling TAB

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## Introduction

Compact Modeling refers to the development of models for integrated semiconductor devices for use in circuit simulations. The models are used to reproduce device terminal behaviors with accuracy, computational efficiency, ease of parameter extraction, and relative model simplicity for a circuit or system-level simulation, for the current and future technology nodes. The users of the models are the IC designers, and the model interface is considered part of the model development. Physics-based models are often preferred, particularly when concerned with statistical or predictive simulation. The industry's dependence on accurate and time-efficient compact models continues to grow as circuit operating frequencies increase, device tolerances scale down with concomitant increases in chip device count, and analog content in mixed-signal circuits increases. Compact modeling is a critical step in the design cycle of modern IC products. It is certainly the most important vehicle for information transfer from technology fabrication to circuit and product design.

Semiconductor companies, Semiconductor Research Corporation (SRC), and the Compact Modeling Council have made significant efforts during recent years to secure future availability of high-quality compact models through proprietary in-house company developments and university research. The current university program for Compact Modeling funded by SRC started in October of 2006 and will be concluded in September of 2009. SRC plans to initiate a new three-year research program starting January 2010 to support university research addressing the most important needs identified in this report.

In contrast, device modeling is concerned with the understanding and nature of detailed physical representations of device operation, and is not the topic of this document. Device modeling is usually carried out under the umbrella of TCAD (Technology Computer Aided Design) in support of device and process modeling, and views its audience to be principally device physicists and technologists rather than designers. It seeks to be predictive rather than completely parameterize-able from terminal electrical measurements.

## Environment and Trend

As device scaling continues, potential solutions are sought after which are based on new MOSFET channel materials. These include III-V compound semiconductors, carbon nanotubes (CNTs), semiconductor nanowires (NWs), and graphene nano-ribbons. Apart from the new material properties, their nano-size features result in quantum effects that must be accounted for.

As device size becomes smaller, device reliability due to degradation with operation time, as well as device variability due to process variations, are both becoming increasingly severe. While reliability has been an on-going topic, variability is relatively new which requires innovation.

Besides scaling, the industry trend is functional diversification, i.e., increasing integration of functions and technologies onto the same chips. This naturally calls for wider coverage of device types. In particular, increase of analog contents in mixed-signal circuits is of special interest. This fact, along with the aforementioned increased variety of device options, requires a much larger range of areas to be covered.

Another industry trend is the diversification of technology focus among different member companies. Some examples are logic devices vs. analog devices, and in digital technology, Si-based classical CMOS devices vs. III-V-based non-classical CMOS devices. As a consortium company, SRC strides to strike a balance between individual company interest and benefit of consortial research.

### **Research Needs Topics**

To start to generate the research needs, each member company was asked to suggest topics to be included, as well as how to organize them into categories. The results are shown in Table 1. The topics of research needs are organized into four categories: (1) Digital devices, (2) Analog devices, (3) Reliability-related, and (4) Tool and methodology.

In Analog devices, even the structures can be similar to those of Digital devices (comparing 2a to 1a, and 2f to 1d), here the focus is on analog metrics such as noise, matching, linearity, etc. Power MOS transistors (2b) refers to the need for compact models for power devices based on silicon MOSFET or III-V technologies with focus on asymmetric source/drain doping profiles and advanced drain architectures. The model should be physics-based, predictive for DC/AC characteristics of scaling effects, and include parasitic effects such as self-heating and bipolar.

In Reliability-related topics, Reliability (3a) deals with device degradation with time, while Variability (3b) of device characteristics comes from statistical variation in processing. (3c) ESD devices also includes I/O devices.

### **Research Priorities**

Next, each company was asked to cast 5 topics of high priority (H), and 5 topics of medium priority (M). The rest of topics will be automatically designated as low priority (L). The overall net results are shown in the last column of the table, which is consisted of 5 overall high priority (yellow) and 5 overall medium priority (green).

We also include the sum of priority ranking from all five member companies who casted their votes in the table. If a particular topic has no overall priority but of high priority to some member, it should still deserve some attention. University researchers are advised to write their proposals with knowledge of the needs and priority. However, all proposals, including those outside the topics in this table, will be considered.

Table 1. Topics of research needs, and their priorities from member companies. Highlighted in yellow are of overall high priority (H), and in green are of overall medium priority (M). Sum of rankings from 5 member companies are also indicated.

|                                |  | # of<br>H | # of<br>M | # of<br>L | Over<br>-all |
|--------------------------------|--|-----------|-----------|-----------|--------------|
| <b>1. Digital Devices</b>      |  |           |           |           |              |
| 1a                             | Advanced Si CMOS structures (FinFET, SOI...)                 | 2         | 1         | 2         | M            |
| 1b                             | Layout dependent (non-local) effects                         | 2         | 1         | 2         | M            |
| 1c                             | Ge and III-V channel FETs                                    | 0         | 2         | 3         |              |
| 1d                             | Novel devices (CNT, NW, graphene...)                         | 2         | 0         | 3         | M            |
| 1e                             | Memories   | 0         | 2         | 3         |              |
| <b>2. Analog Devices</b>       |  |           |           |           |              |
| 2a                             | Advanced Si CMOS structures for analog app. (FinFET, SOI...) | 0         | 5         | 0         | M            |
| 2b                             | Power MOS transistors  | 2         | 3         | 0         | H            |
| 2c                             | Bipolar transistors  | 1         | 1         | 3         |              |
| 2d                             | Other active components (varactor, recovery diode...)        | 1         | 1         | 3         |              |
| 2e                             | Passives (inductor, capacitor...)                            | 0         | 2         | 3         |              |
| 2f                             | Novel devices for analog applications (CNT, NW, graphene...) | 2         | 0         | 3         | M            |
| <b>3. Reliability-Related</b>  |  |           |           |           |              |
| 3a                             | Reliability of devices                                       | 3         | 2         | 0         | H            |
| 3b                             | Variability  | 4         | 1         | 0         | H            |
| 3c                             | ESD devices  | 2         | 2         | 1         | H            |
| <b>4. Tool and Methodology</b> |  |           |           |           |              |
| 4a                             | PSP run-time improvement                                     | 2         | 2         | 1         | H            |
| 4b                             | Custom device model interface                                | 1         | 0         | 4         |              |

### Compact Modeling TAB Members

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